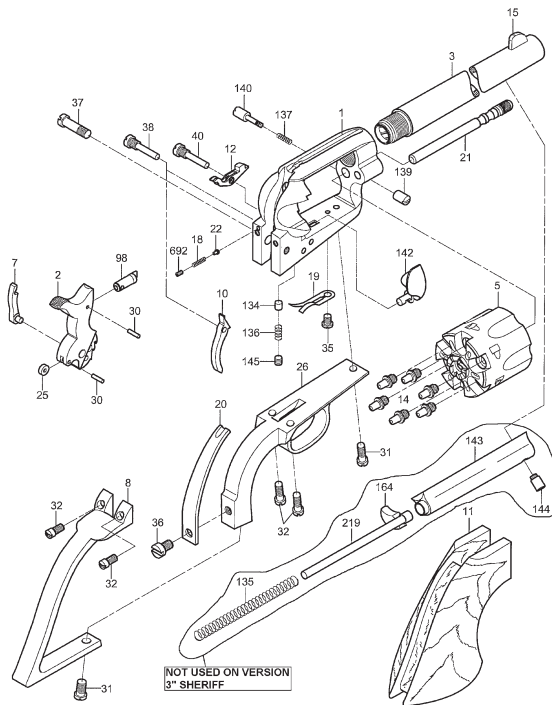




*A. Uberti*<sup>®</sup> S.p.A.  
HISTORY REPEATS ITSELF

# INSTRUCTION MANUAL

## SINGLE ACTION BLACK POWDER



N°.	PART
1	Frame New Model
2	Hammer without Safety
3	Barrel 7 1/2" Cal.44
5	Cylinder Cal.44
7	Hand
8	Brass Backstrap
10	Trigger
11	Rough Brass Grip
11	Polished Brass Grip
12	Bolt
14	Nipple
15	Front Sight Cal.45
18	Hand Spring
19	Trigger Bolt Spring

N°.	PART
20	Mainspring
21	Base Pin
22	Hand Spring Pin
25	Roller
26	Brass Triggerguard Oval
30	Roller Pin
31	Front Triggerguard Screw
32	Backstrap & Triggerguard Screw
35	Trigger Bolt Spring Screw
36	Main Spring Screw
37	Hammer Screw
38	Trigger Screw
40	Bolt Screw
98	Firing Pin

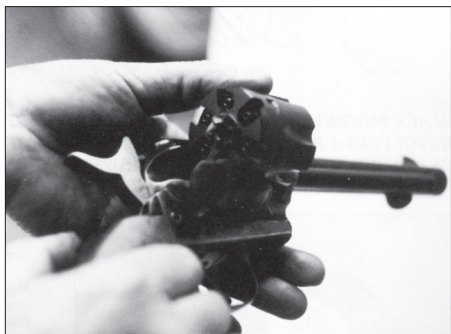
N°.	PART
134	Gate Catch
135	Ejector Spring
136	Gate Spring
137	Base Pin Spring
139	Base Pin Nut
140	Base Pin Screw
142	Gate
143	Ejector Rod Tube 4 3/4"
144	Ejector Rod Tube Screw
145	Gate Catch Screw
164	Ejector Nut New Model
219	Ejector 4 3/4" Cal.45LC
692	Hand Pin Screw



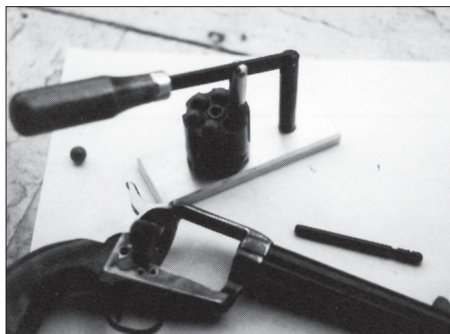
1) Set the hammer on the loading or middle step to free cylinder



2) Depress the cylinder base pin latch and remove the base pin toward the front.



3) Open the loading gate and remove the cylinder toward the right.



4) The cylinder is now ready to be loaded. Pour a measured charge of powder into the cylinder chambers. Position the cylinder over the loading tool, the bullets and firmly press the charge in each chamber. Lastly, repositions the cylinder in the revolver and always making sure that the hammer is in the half-cock position, place your caps on the nipples. Your gun is now loaded and ready to be fired.

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